

MINO

SQUEEGEE BLADE

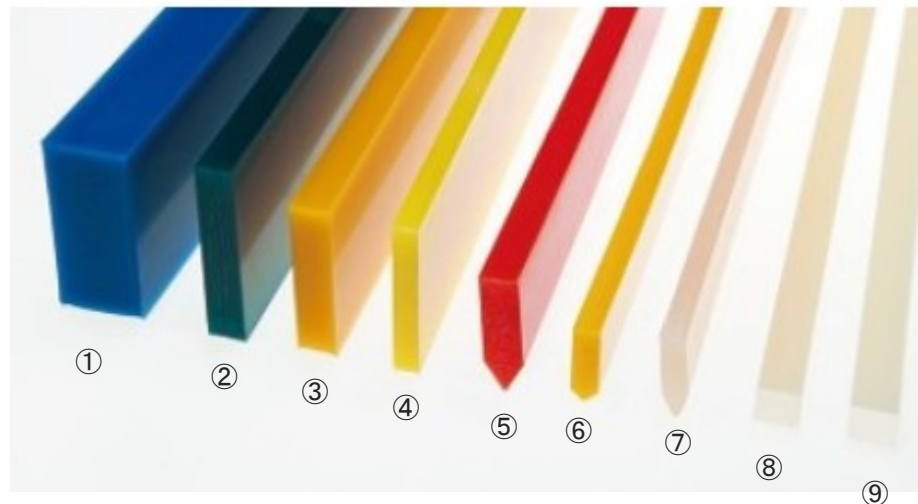
Squeegee rubber attending to all needs for screen printing.

1. Rich in wear abrasion and solvent resistance.
2. Recognizable in type and hardness at a glance by color
3. Abundant in type and specification.
4. Enable to print clearly with sharp squeegee edge finishing.
5. Sufficient consideration on preventing meander.
6. Enable to same printing quality on front/back of blade side with MINO original squeegee rubber manufacture method.



Product features

MINO URETHANE	Excellent abrasion resistance, and extensive in shape and specifications.
MINO PLAIN	Excellent solvent resistance, smooth edge.
Hardness	<ul style="list-style-type: none"> ■ Red (55~60°) ■ Green (62~68°) ■ Blue (70~75°) ■ Yellow (80~85°)
Shape	Flat type (Thickness 6, 9mm; Height 30, 42, 50mm) Square type (9.6×9.6mm 10×10mm) Sword type (four types) Flat type special squeegee for PCB hole filling (Thickness 20mm)



- ① Flat type: 20x50xL
- ② Flat type: 9x50xL
- ③ Flat type: 9x42xL
- ④ Flat type: 6x42xL
- ⑤ Sword type: A
- ⑥ Sword type: B
- ⑦ Sword type: C
- ⑧ Square type: D
- ⑨ Square type: E

●Dimension and Hardness of MINO PLAIN & MINO URETHANE

Dimension(mm)			Mino Plain			Mino Urethane			
T	w	L	Yellow	Blue	Green	Yellow	Blue	Green	Red
6	30	1500	○	○	○	○	○	○	
6	42	1200	○	○	○	○	○	○	○
6	42	1500	○	○	○	○	○	○	○
9	30	1500	○	○	○				
9	42	1200	○	○	○	○	○	○	○
9	42	1500	○	○	○	○	○	○	○
9	42	2000				○	○	○	○
9	50	1500	○	○	○	○	○	○	○
9	50	2000	○	○	○				
20	50	1500	○	○	○				

Hardness:Yellow:80-85° Blue:70-75° Green:62-68° Red:55-60°
 (Range of hardness: JIS A)

●Dimension and Hardness of Special type

Type	Dimension (mm)	Front angle	Hardness(JIA A)
Sword type: A (MU)	9x31x500	60°	Yellow • Blue • Green • Red
Sword type: B (MP)	5x20x400	80°	Yellow • Blue • Green
Sword type: C (MH)	5x20x400	55°	60° 70° 80°
Square type: D (MH)	9.6x9.6x500		60° 70° 80° 90
Square type: E (MH)	10x10x500		60° 70° 80° 90